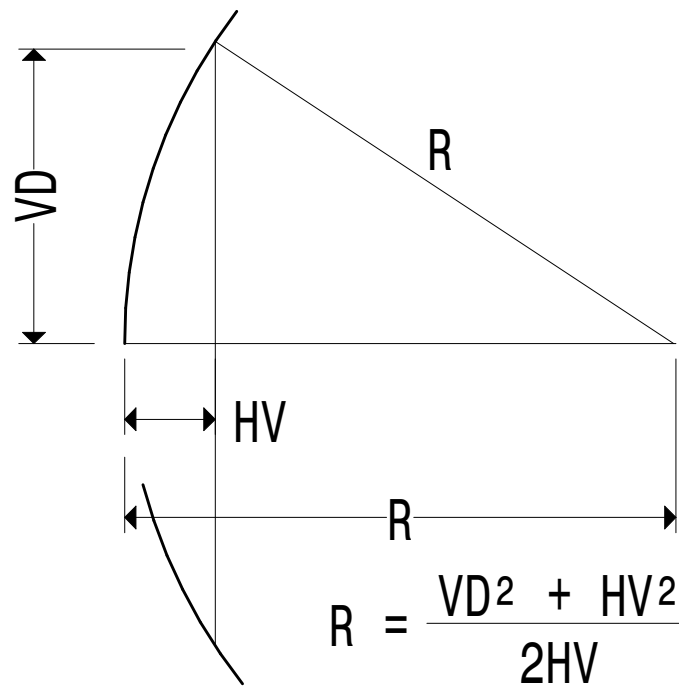
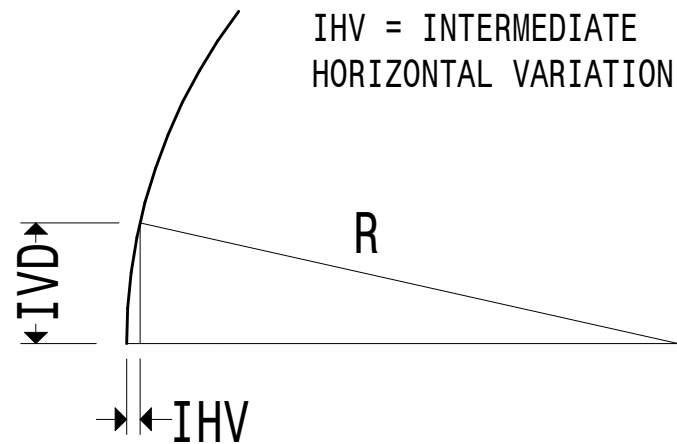


CONNECTING
ROD SK.1

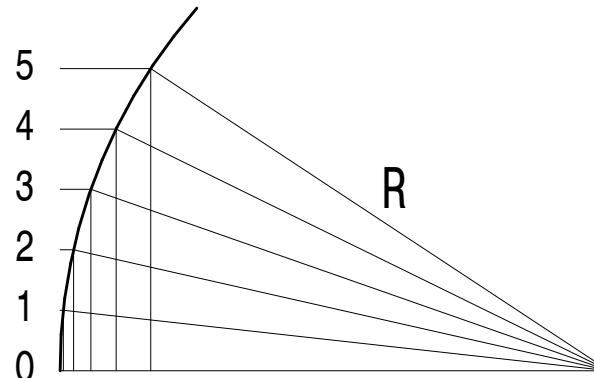


CURVATURE RADIUS SK.2



$$IHV = R - \sqrt{R^2 - IVD^2}$$

INTERMEDIATE HV SK.3



ALL INTERMEDIATE VALUES MUST BE
CALCULATED FROM THE SAME BASE LINE.

ALL IHV VALUES SK.4