



NOTES

- A THE BARREL TO BE TURNED SHOWING THE MAXIMUM AND MINIMUM DIAMETERS
- B MAXIMUM (Y) AND MINIMUM (X & Z) DIAMETER POSITIONS MARKED
- C CIRCLE DRAWN BASED ON THE THREE POSITIONS (X, Y & Z)
- D THE FIVE TOOL INFEEED POSITIONS MARKED
- E LINES TRIMMED AND THEIR LENGTHS (TOOL INFEEED)REQUESTED

FOR CLARITY OF THE EXAMPLE THE BARREL HAS A LARGER CURVATURE AND LESS INFEEED POSITIONS THAN THE PART BEING DESCRIBED IN THE TEXT.

USING CAD TO DETERMINE TOOL INFEEED VALUES SK.8