



DRIVERS A, C & E. DRIVEN GEARS B, D & F.  
 SET UP FOR A PITCH OF 1.25016MM USING THREE PAIRS OF GEARS AND WITH  
 THE DRIVERS FITTED IN THE REVERSE ORDER TO THAT SHOWN OF TABLE FOUR.  
 NOTE HOW THE ESSENTIAL CLEARANCES ARE ACHIEVED AT X, Y AND Z.  
 THE SKETCH IS DRAWN TO SCALE AND ASSUMES FIXING BUSHES EQUALL IN  
 DIAMETER TO A 20 TOOTH GEAR.

TYPICAL THREE DRIVER THREE  
DRIVEN CHANGEWHEEL SETUP.SK1