A print out from a CAD program to enable a 54 hole division plate to be made by centre punching through the print out onto the eventual division plate which will then be drilled with the required holes.

**CAD plotted division plate** SK.3

The guide made from mild steel drilled and reamed to be a close fit on the silver steel centre punch.

Centre punch made from silver steel and hardened just at the pointed end.

**Guided centre punch** SK.4