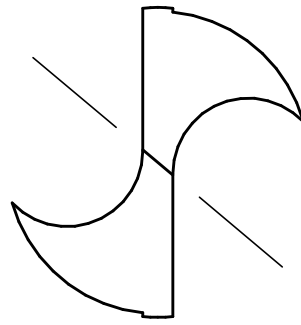
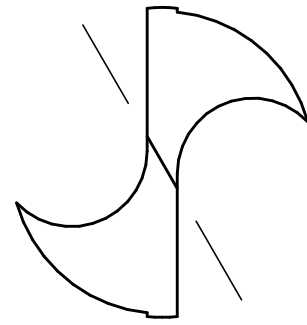


SHORT DRILL EXTENSION
GIVES MORE CLEARANCE

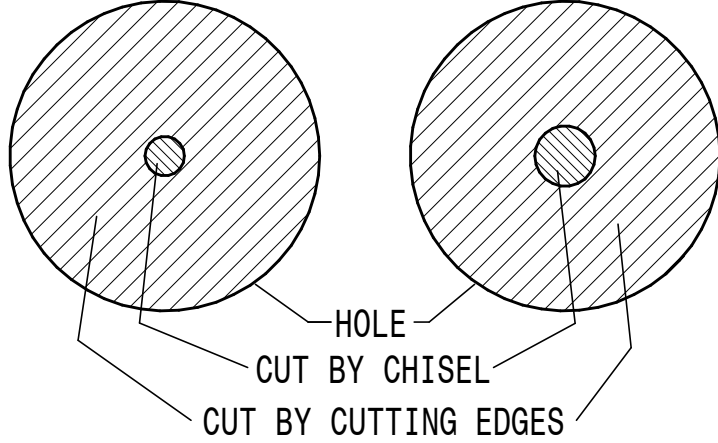
SK. 1



CORRECT CLEARANCE

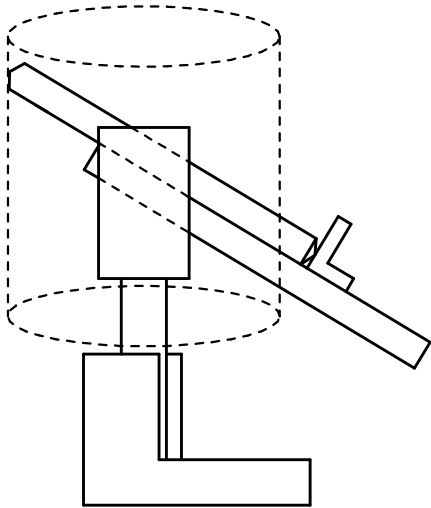


INCREASED CLEARANCE



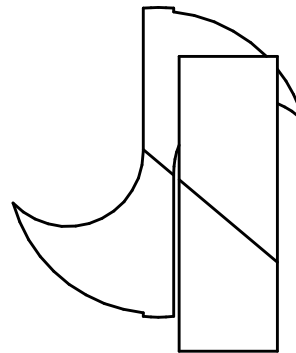
EFFECT OF DRILL CLEARANCE
ON CHISEL ANGLE

SK. 4



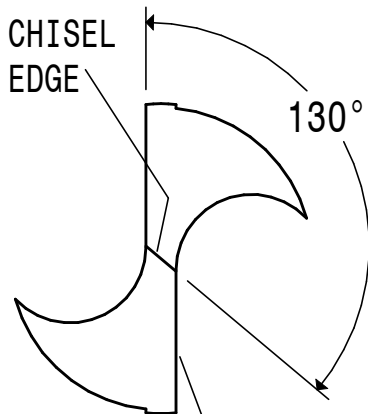
LARGE DRILL EXTENSION GIVES
LESS (FLATTER) CLEARANCE

SK. 2

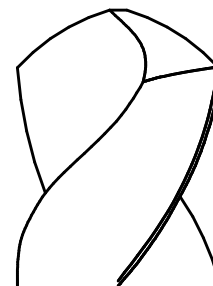


CHISEL ANGLE
GAUGE

SK. 5



SK. 3



DOMED POINT
SK. 6