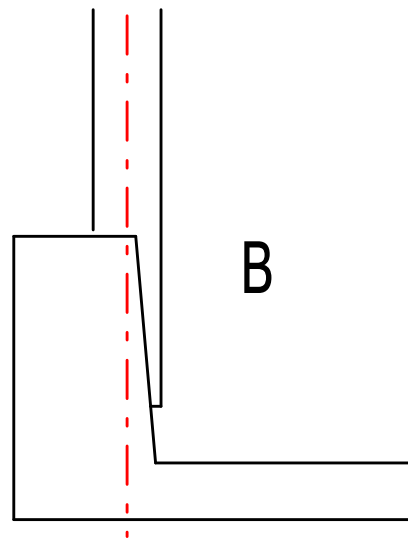
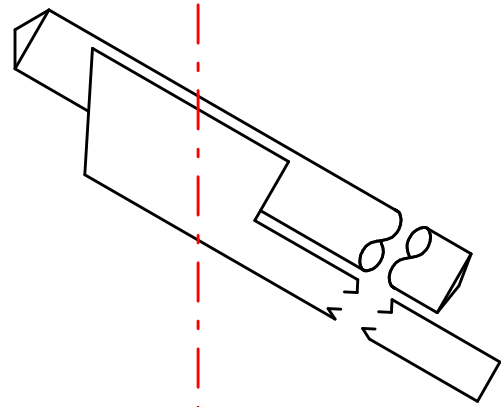


A

View A shows the jig as supplied with the spindle, on which the upper part rotates, at an angle. It can be seen the centre of rotation is quite close to the end of the jig, (the drawing is drawn very approximately to scale). This enables the end of the drill to be positioned close to the centre of rotation, essential for smaller drills.



B

View B shows the result if the spindle were upright when it would be impossible to set the end of the drill sufficiently close to the centre of rotation. The jig of course could be made with base, spindle and drill angle setting assembly, moved to the left but this would position the base closer to the grinder, perhaps becoming a problem in some cases. Is this possibly the reason for the angle being there?

Sk. 10