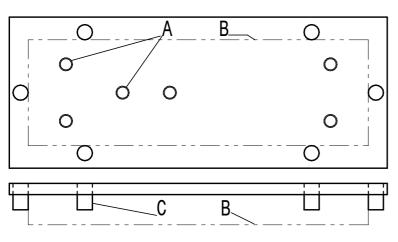


A TO BE A CLOSE SLIDING FIT IN
THE JIGS TOP PLATE WITH B BEING A
TIGHT FIT. EFFECT SHOWN EXAGERATED.

C TO BE A GENEROUS BELL MOUTH OPENING IN THE BUSH TO HELP GUIDE THE DRILL BEING USED  $\begin{array}{c} \mathsf{SK.4} \end{array}$ 

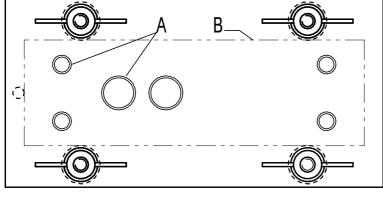


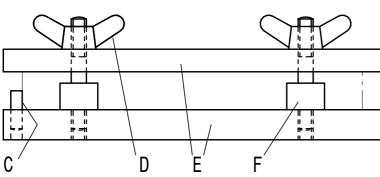
A DRILL GUIDE HOLES

B WORKPIECE

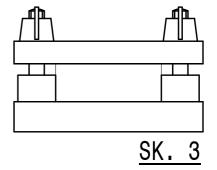
C WORKPIECE GUIDE PINS

SK. 2





- A DRILL GUIDE HOLES
- B WORKPIECE
- C WORKPIECE END STOP
- D WORKPIECE CLAMPING WING NUTS
- E JIG TOP AND BOTTOM PLATES
- F WORKPIECE AND TOP PLATE GUIDE POSTS



DRILLING JIGS

05-11-2011 DRILLJIG01