



THE HOLD DOWN ASSEMBLY IS SHOWN FITTED IN FRONT OF THE REAR SUPPORT (44) WHERE IT WILL PROVIDE THE GREATEST SUPPORT FOR THE WORKPIECE. IF THOUGH A GREATER THROAT DEPTH IS REQUIRED THE ASSEMBLY CAN BE FITTED TO THE REAR OF THE REAR SUPPORT.

HARDWARE H1 M5 X 25 SOCKET CAP SCREW 1 OFF H2 M3 X 10 SOCKET CAP SCREW 4 OFF

H3 M5 X 12 SOCKET CAP SCREW 2 OFF

FILING MACHINE HOLD DOWN ASSEMBLY