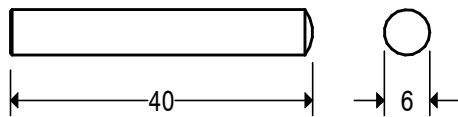


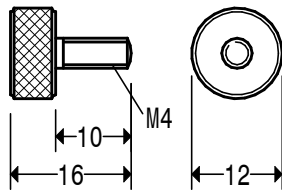
HOLES A 8 B M4 C M4
 MAKE HOLE C IN POSITION X IN ONE PART
 AND POSITION Y IN THE OTHER.
 MATERIAL 25 DIA. STEEL 270M20
 QTY 2 OFF (SEE NOTE ABOVE)

PILLAR **3**



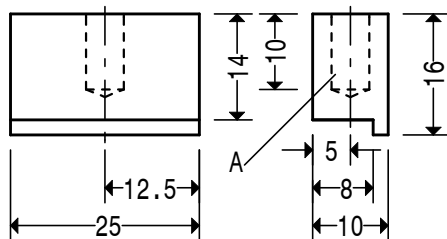
MATERIAL 6 DIA. STEEL 230M20
 QTY 2 OFF

WORKPIECE SUPPORT **9**



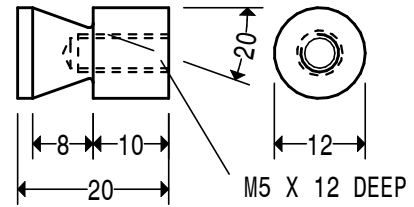
MATERIAL
 12 DIA. STEEL 230M20
 QTY 6 OFF

CLAMP SCREW **5**

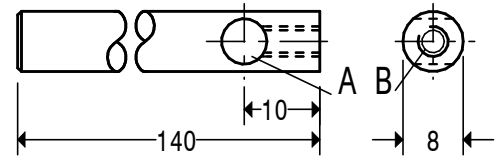


HOLE A 5
 MATERIAL 16 X 10 STEEL 070M20
 QTY 2 OFF

CLAMP **2**

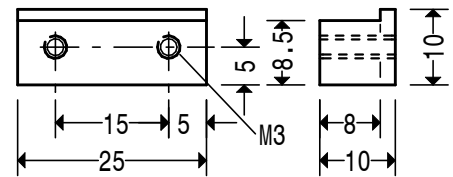


MATERIAL 12 DIA. STEEL 230M07
 QTY. 2 OFF
PILLAR MOUNTING POST 8



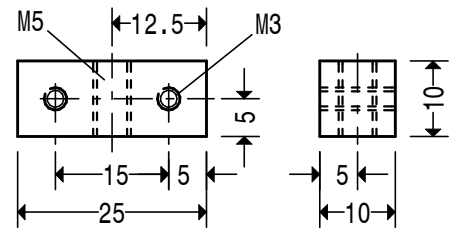
HOLES A 6 B M4
 MATERIAL 8 DIA. STEEL 230M20
 QTY 2 OFF

BAR **7**



MATERIAL 10 SQ. STEEL 230M20
 QTY 2 OFF

ENDPIECE **6**



MATERIAL 10 SQ. STEEL 230M20
 QTY 2 OFF

CLAMP SCREW MOUNT **1**