

HOLES

4.1 X 3 DEEP 2 OFF
 DRILL ON FINAL ASSEMBLY

MATERIAL 20mm DIA. STEEL 230M07

QUANTITY 1 OFF



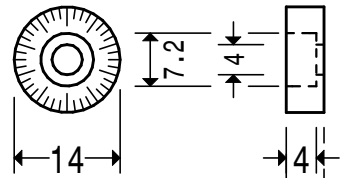
NOTES

A. SKIM 20mm DIAMETER BEFORE REDUCING TO 5MM THICK. TO BE THE SAME DIAMETER AS ITEM 3

B. THIS IS THE DIMENSION BEFORE PRODUCING CURVES ON THE ENDS

C. CORNER CUT AWAY TO MAKE SPACE FOR DIAL(2). ESTABLISH ON FINAL ASSEMBLY

GIB STRIP 4



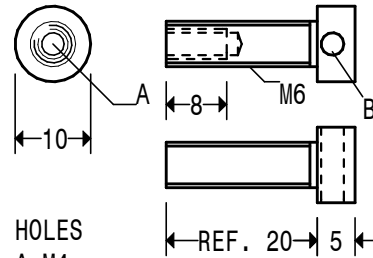
MATERIAL 15mm DIA.
 STEEL 230M07

QUANTITY 1 OFF



IF USING AN M6 THREAD
 CALIBRATE WITH 40
 DIVISIONS TO GIVE
 0.025MM PER DIVISION

DIAL 2



HOLES
 A M4
 B 3.2 DRILL ON ASSEMBLY

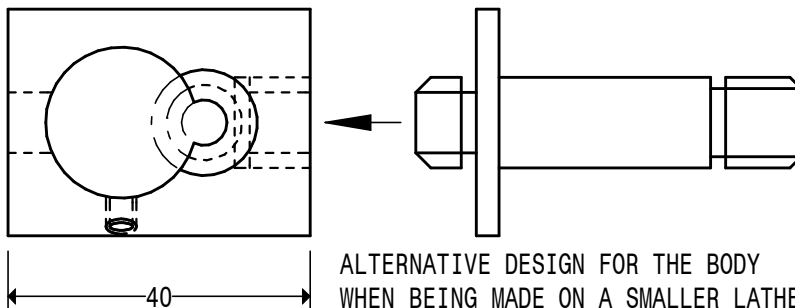
MATERIAL
 12 mm DIA. STEEL 230M07

QUANTITY 1 OFF



MAKE THREAD LENGTH 22 AND
 REDUCE ON ASSEMBLY TO
 MINIMISE BACK LASH

FEED SCREW 5



ALTERNATIVE DESIGN FOR THE BODY
 WHEN BEING MADE ON A SMALLER LATHE

ALTERNATIVE BODY DESIGN SK.3