



LIGHTLY RIVET AROUND THE BUSH, ITEM 3,
AND FILE FLUSH.

- H1. M6 X 25 CAP SCREW
- H2. 6MM DIA X 15 NON HEADED RIVET, 2 OFF
COUNTERSINK ITEMS 1 AND 2 TO 7MM DIA.
FIT RIVETS AND RIVET BOTH SIDES.
FILE FLUSH.