



- A. 3/4" MINIMUM
- B. APPROXIMATELY EQUAL TO THE LATHE'S CENTRE HEIGHT ABOVE TOP SLIDE
- C. CLOSE FIT IN CYLINDER BORE
- D. EQUAL TO THE DISTANCE OF THE TOOL CLAMPING STUD FROM THE FRONT EDGE OF THE TOP SLIDE, PLUS 1/4"
- E. M5
- F. M6
- G. HOLE TO SUIT TOP SLIDE STUD
- H. FACES MUST BE SQUARE TO EACH OTHER
- J. CYLINDER CLAMP 1-1/4" x 5/16" x 1/8" 5.1mm HOLE

FIXTURE 2.