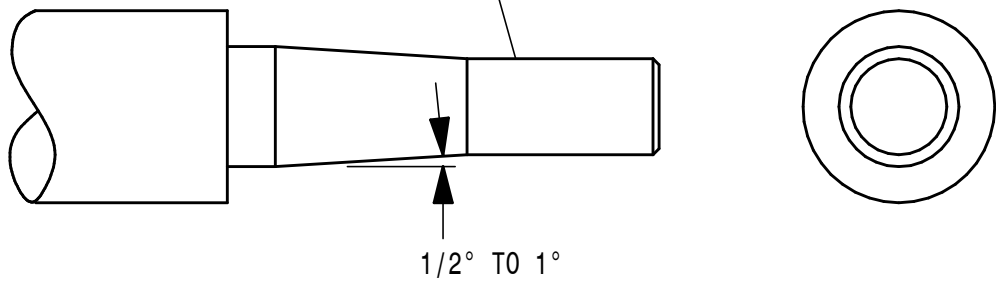


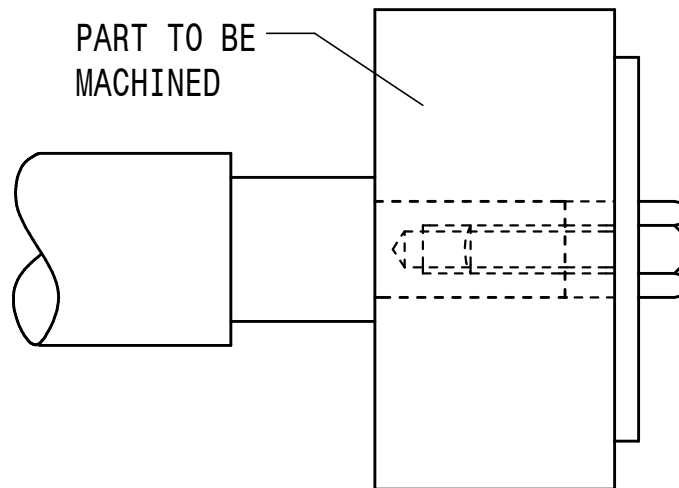
THIS TO BE A CLOSE SLIDING FIT
IN PART TO BE HELD



PARALLEL PORTION TO BE LONG ENOUGH TO SUPPORT
FULL LENGTH OF THE PART TO BE HELD.

TAPERED PORTION TO BE AT LEAST 15MM LONG

STUB MANDREL TAPERED. SK. 1



STUB MANDREL PARALLEL SK. 2