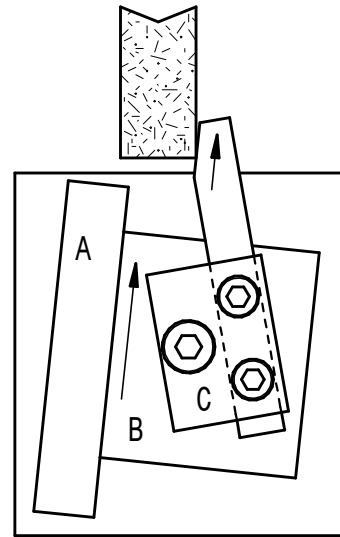
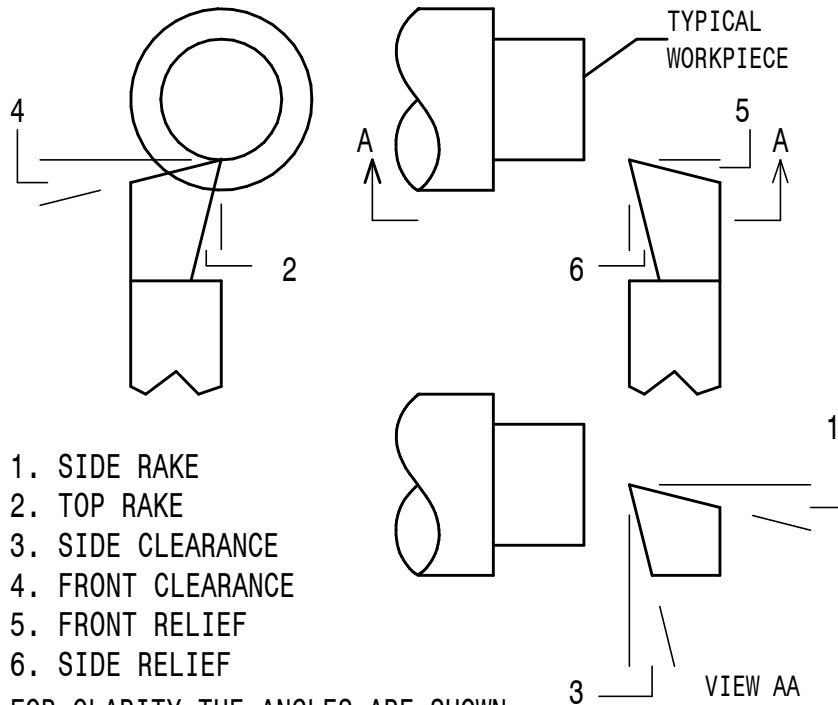


CORRECT TOOL APPROACH ANGLE SK.1
INCORRECT



A. FENCE
B. SWIVEL BASE
C. SQUARE TOOL HOLDER
SETUP FOR GRINDING A
LATHE TOOL SK.2



1. SIDE RAKE
2. TOP RAKE
3. SIDE CLEARANCE
4. FRONT CLEARANCE
5. FRONT RELIEF
6. SIDE RELIEF
FOR CLARITY THE ANGLES ARE SHOWN
GREATER THAN IS NORMALLY REQUIRED
LATHE TOOL ANGLES SK.3