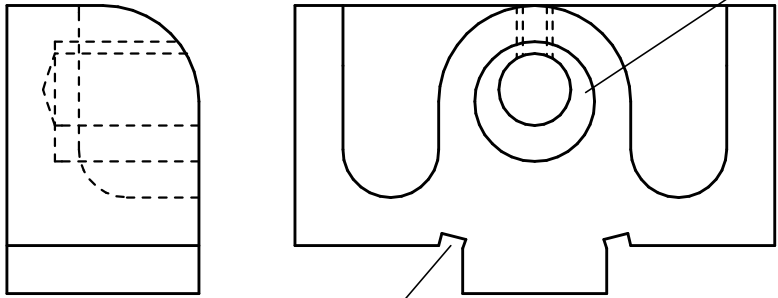
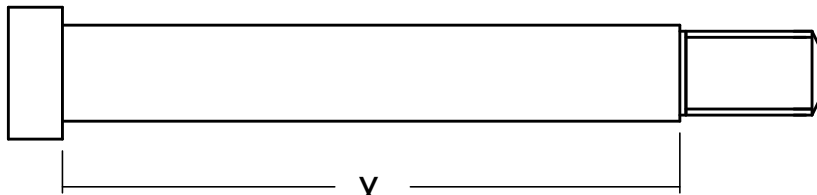


FIT MILD STEEL PLUG AND REDRILL AS SHOWN TO SUIT POSITION OF LEAD SCREW



RELIEVE CORNER IF NOT ALREADY DONE
MOVING JAW.

SK. 1.

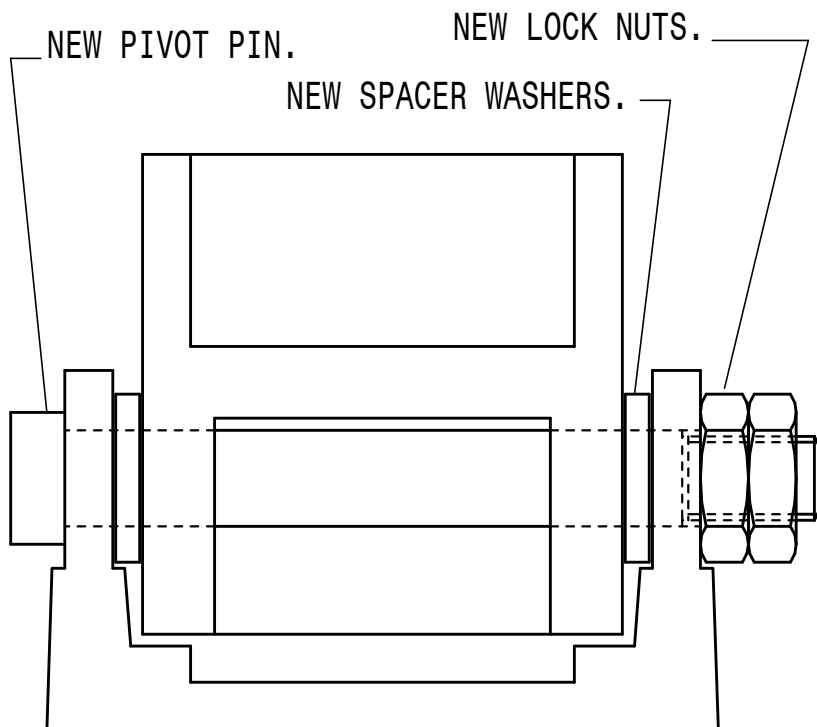


X. 1/32" SHORTER THAN DISTANCE BETWEEN
OUTER FACES OF THE BASE UPRIGHTS

ALL DIMENSIONS TO SUIT VICE

MATERIAL STEEL 230M07
NEW PIVOT PIN.

SK. 2.



PIVOT PIN ASSEMBLY.

SK. 3.