



#### HOLES

- A. 4.5 COUNTER BORE 8 X 4.5 DEEP. 4 ON A 32 PCD
- B. 10 COUNTER BORE 16 X 3 DEEP
- C. 3.1 X 6 DEEP

#### NOTES

1. IT WILL BE NECESSARY TO DRILL HOLE C BEFORE BORING THE 10MM HOLE AND ITS COUNTER BORE.
2. THE 10MM HOLE AND ITS 16MM COUNTER BORE MUST BE CONCENTRIC, BORE BOTH AT THE SAME STAGE.
3. FIT 3MM DIAMETER PIN, 5.5MM LONG  
USING ADHESIVE

MATERIAL 45 DIA. STEEL, 230M07 UPPER PLATE B

#### TEE NUTS

MAKE FOUR TEE NUTS TO SUIT THE TEE SLOTS  
IN YOUR ROTARY TABLE AND TAP THEM M4