HÖLLENS
A. 4.5 COUNTER BORE 8 X 4.5 DEEP. 4 ON A 32 PCD
B. 10 COUNTER BORE 16 X 3 DEEP
C. 3.1 X 6 DEEP

NOTES
1. IT WILL BE NECESSARY TO DRILL HOLE C BEFORE
   BORING THE 10MM HOLE AND ITS COUNTER BORE.
2. THE 10MM HOLE AND ITS 16MM COUNTER BORE MUST
   BE CONCENTRIC, BORE BOTH AT THE SAME STAGE.
3. FIT 3MM DIAMETER PIN, 5.5MM LONG
   USING ADHESIVE

MATERIAL 45 DIA. STEEL, 230M07  UPPER PLATE B

TEE NUTS
MAKE FOUR TEE NUTS TO SUIT THE TEE SLOTS
IN YOUR ROTARY TABLE AND TAP THEM M4